

```

graph TD
    1[(DATABASE)] --> 10[PRINT FILE]
    10 -- 11 --> 20[PRINTER CUT SHEET]
    20 --> 30[PERSONALISED DOCUMENTS]
    30 --> 90[CODE SCANNING]
    30 --> 50[ENVELOPES CLOSED FACE]
    50 -- 51 --> 40[INSERTER]
    40 --> 60[ENVELOPE PRINTER]
    90 -- 92 --> 100[OUT SORT]
    100 -- 70 --> 60
    60 -- 51 --> 70[MAIL OUT ITEM]
    70 -- 80 --> 75[ADDRESS READER]
    75 --> 80[MAIL SYSTEM]
    90 -- 110 --> 110[MANUAL INTEGRITY CHECK]
    110 -- 120 --> 120[PROCESS DATA FILE]
    120 -- 121 --> 90
  
```

Figure 2

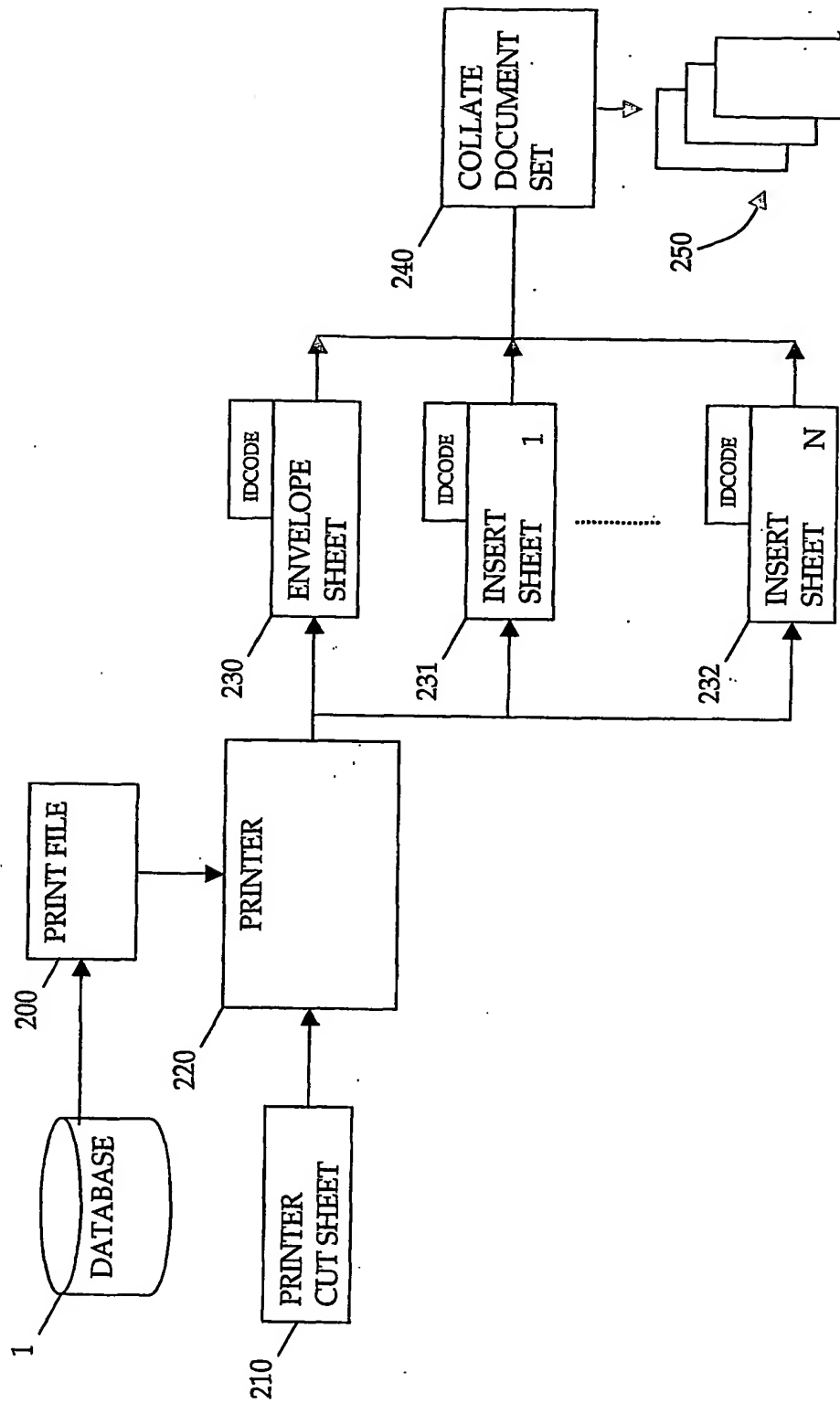


Figure 3

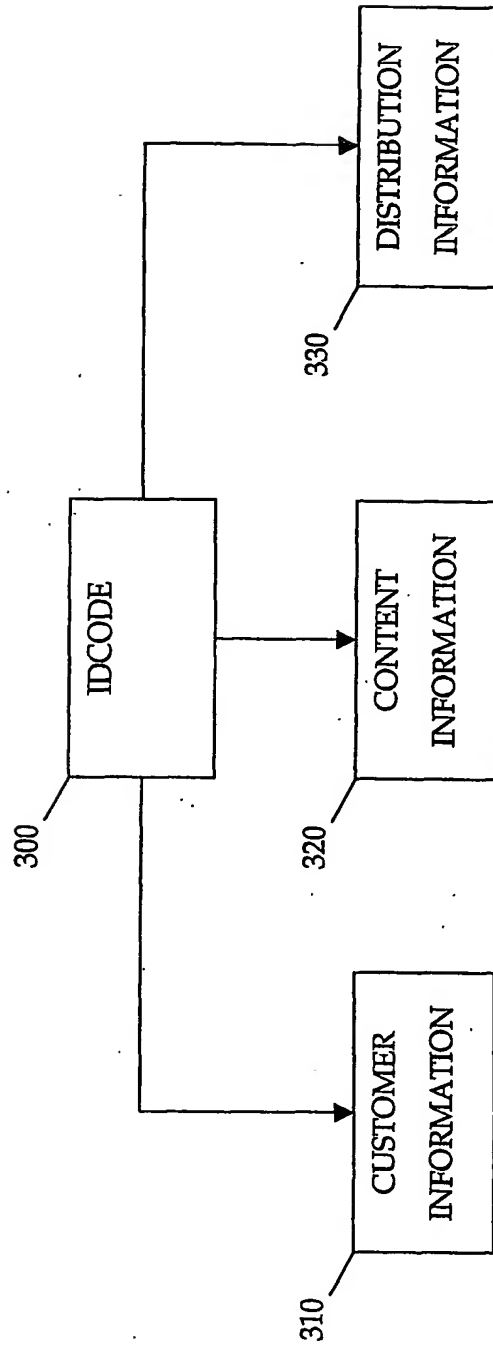


Figure 4

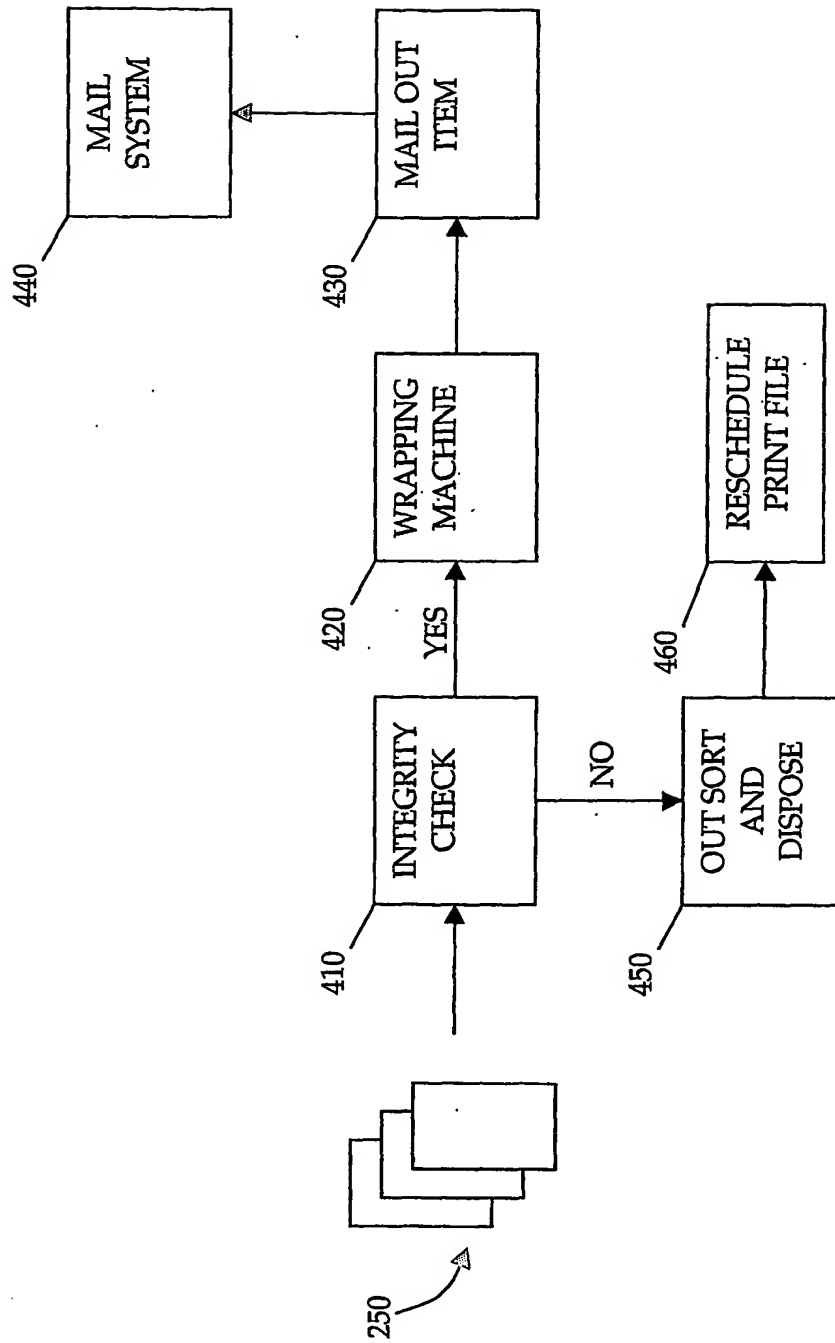


Figure 5

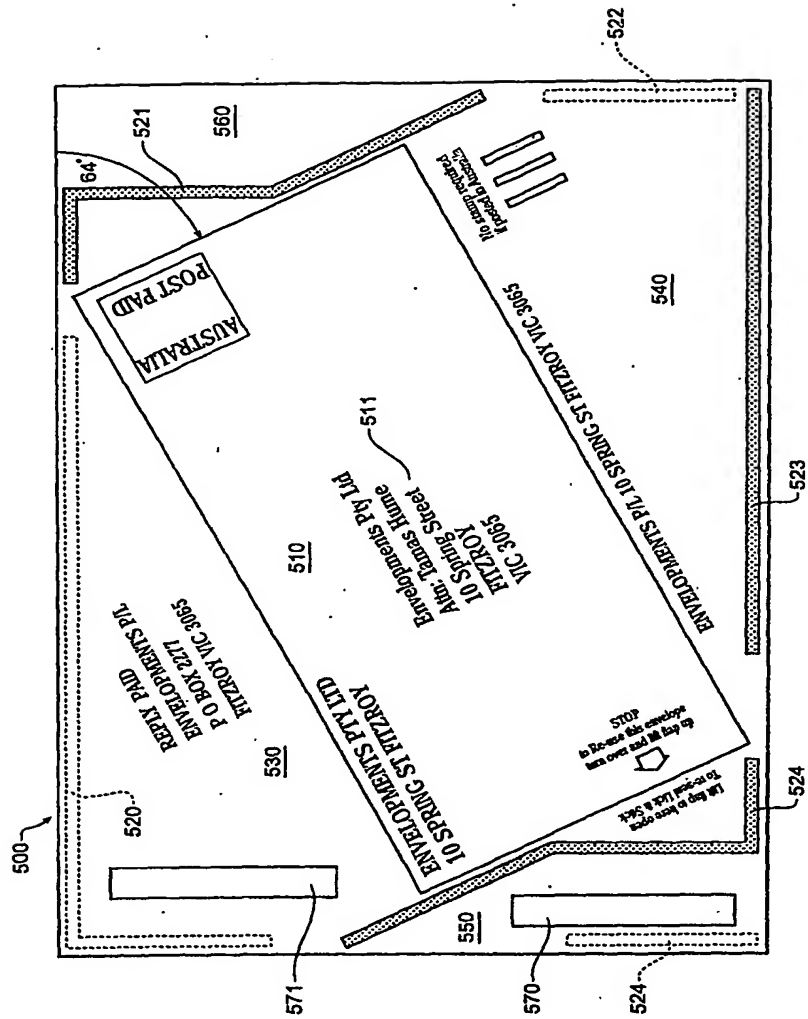


Figure 6

